

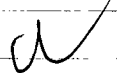
Work Order ID 79615

79615

Page 1

January-30-12 11:54:51 AM

Item ID: D3394-3RG Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lug
 Start Date: 1/30/12 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 1/30/12 Req'd Qty: 8.00 ***8*** Customer:
 Reference: reowrk-NCR12-1160

Approvals: Process Plan:  Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3394, DEO D3394-	Rev B
DEO D3394-B-2	

100 0.00

100

SprayPaint

Spray Painting

Memo

PULL FROM STOCK:
8 X D3394-3RG B78926

apply rock guard as per dwg D3394
NCR12-1160

110

QC3- Inspect Part Finish

110

QC


Quality Control

Memo

0.00

0.00

8/26/31

 12: 01-30 (8)

(X8)

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79615

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: _____	0.00							
120									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

m.1.13.15 *80*

12/2/1 *AD*

ME
12-01-31

Picklist Print

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Work Order ID: 79615

Parent Item: D3394-3RG

Start Date: 1/30/12**Required Date:** 1/30/12

Parent Item Name: Lug

Start Qty: 8.00

Required Qty: 8.00

Comments: lpp revA 11.05.27 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3394-3RG Lug		Manufactured	No				Each	0.0000		8	7	8926	

Lug

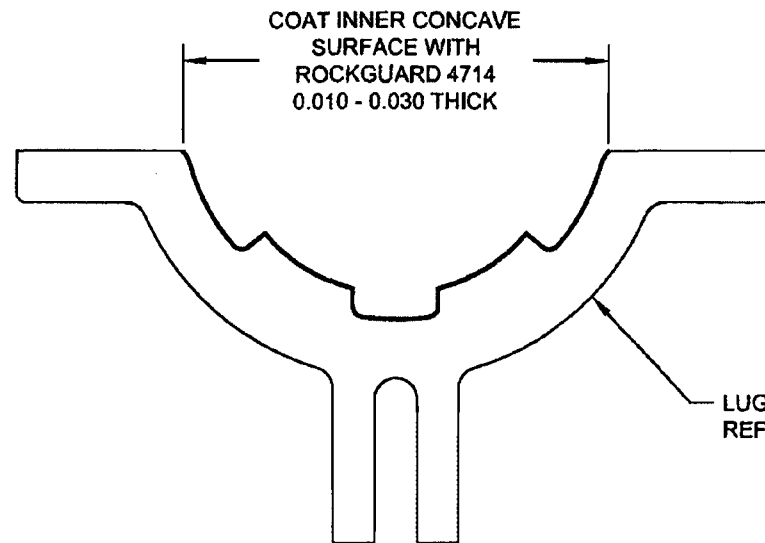
DRAWING NO. D3394	TITLE LUG	REV. B	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D3394-B-2	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>GP</i>	CHECKED <i>SC</i>	MFG. APPR. <i>M</i>	APPROVED <i>MP</i>		DE APPR. <i>H</i>		
DATE 11.05.02	DATE 11.05.09	DATE 11.05.08	DATE 11.05.08		DATE 11.05.09		

PURPOSE

ADD D3394-xRG OPTION

CHANGE

D3394-xRG MOUNTING LUGS ARE INDENTICAL TO D3394-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.



D3394-1RG LUG (SHOWN)
D3394-3RG/-5RG LUGS (SIMILAR)
D3394-041RG/-043RG/-045RG LUG ASSEMBLIES (SIMILAR)

RELEASED
2011-05-26
WLO 79615